

0040890

Mr. John Grantham
State of Washington
Department of Ecology
Nuclear & Mixed Waste Program
P. O. Box 47600
Olympia, WA 98504-7600

FLUOR DANIEL, INC.



Date: April 26, 1994

Reference: Hanford Waste Vitrification Plant
DOE Contract DE-AC06-86RL10838
Fluor Contract 8457

Transmittal No.: WDOE-919

Dear Mr. Grantham:

TRANSMITTAL

We enclose 2 copy of the items listed below. These are issued per US-DOE request.

Response due to Fluor: N/A

Responds to: A160 PACKAGE

NUMBER	REV	DATE	TITLE
DCN - 0184	0	04/26/94	REVISION OF ACCEPTABLE VIBRATION LIMITS OF PUMPS "APPROVED FOR CONSTRUCTION"

Reference: FRP-1437, FUP-854

Distribution:

R. L. Long: DOE-RL, w/o

TWP/AME Corresp Cntrl Cntr, MSIN A5-10
(A160 PACKAGE), w/O

P. Felise, WHC-RL (MSIN G6-06), w/1
Environmental Data Management Center
(MSIN H6-08), w/1

D. Duncan, US EPA, Region X, w/O
M.D. Talbot, WHC -w/O

Very truly yours,

Nazj Eshraghi for /

R.S. Poulter
Project Director

RSP:DGL:fps





FLUOR DANIEL 9513358.0497

US DEPARTMENT OF ENERGY
HANFORD WASTE VITRIFICATION PLANT**DESIGN CHANGE NOTICE****DCN - 0184**

REV 0

PAGE 1 OF 5

DCN TITLE
Revision of acceptable vibration
limits of pumps.

DATE INITIATED

25 April 1994

PACKAGE NO.
A160**SECTION 1: DESCRIPTION OF CHANGE**

This DCN revises the acceptable vibration limits of the following pumps:

PX-500-002A/B Firewater Pumps

PX-500-004 Jockey Pump

PX-530-013A/B Effluent Discharge Sump Pumps

PX-530-015 Effluent Discharge Sump Pump

PX-500-016 Effluent Discharge Sump Pump

This change is made per WHC direction.

FOR LIST OF AFFECTED DOCUMENTS, SEE SECTIONS 6 AND 7.

CAUSE OF
CHANGE:

- ☐ Field Change Request
☐ Supplier Disposition
☐ Deficiency Report
☐ Design Development
☐ Change Request
☐ TBD/Hold
☒ Other Title III

Review #

WHC request

RFF-1649

(WHC 9452439)

Initiating Document(s)

SECTION 2: EVALUATION

WAPA DWG/SPEC?

☒ NO ☐ YES

QUALITY LEVEL 1 DWG/SPEC?

☒ NO ☐ YES

SAFETY CLASS 1 OR 2 DWG/SPEC?

☒ NO ☐ YES

SYSTEMS ANALYSES AFFECTED?

☒ NO ☐ YES

MULTI-DISCIPLINE CHANGE?

☒ NO ☐ YESIF "YES", ADDITIONAL
REVIEW REQUIRED BY:REVIEWER COMMENTS
AND SIGNATURE/DATE

DCN Evaluated by:

Systems

ADM

Others

SECTION 3: APPROVED FOR CONSTRUCTION

Originator

Date

Project/Resident Engineer

Date

SECTION 4: CONCURRENCE

Project Management _____ Date

Systems _____ Date

Independent Safety _____ Date

Quality Assurance _____ Date

Configuration Management _____ Date

SECTION 5: RELEASED FOR CONSTRUCTIONPE STAMP REQUIRED? ☐ NO ☒ YES

WHC _____ Date

UCAT _____ Date

DOE _____ Date

COMMENTS:



FLUOR DANIEL 9513358.0498

US DEPARTMENT OF ENERGY
HANFORD WASTE VITRIFICATION PLANT

DCN - 0184

REV

0

DISCIPLINE

Mech

PKG. NO.

A160

PAGE

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PREPARED BY: D. G. LaBounty

Date: 25 April 1994

DESIGN CHANGE NOTICE

DISCIPLINE ENGINEER: D. G. LaBounty

Date: 25 April 1994

SECTION 6: CONSTRUCTION DOCUMENTS AFFECTED

DOCUMENT NUMBER	SHT/ PAGE	REV NO	DOCUMENT NAME	INCLD Y/N	DESCRIPTION OF CHANGE
B-595-C-A160- 15145	7	1	Sump Pumps	Yes	Revised acceptable vibration limits.
B-595-C-A160- 15540	9	1	Fire Water System Pumps	Yes	Revised acceptable vibration limits.
B-595-C-A160- 15541	7	1	Fire Water Unit Heater Pump	Yes	Revised acceptable vibration limits.

SECTION 7: NON-CONSTRUCTION DOCUMENTS AFFECTED

This section references affected items such as P&IDs or calculations/analyses, but they are generally not included in DCN package.

DOCUMENT NUMBER	SHT/ PAGE	REV NO	DOCUMENT NAME	DESCRIPTION OF CHANGE
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N/A


2.2.4 Vibration

9513358.0499

Delete the second sentence beginning with "Peak-to-peak limits measured ..." including the table following, and replace with:

"The acceptable peak-to-peak vibration limits measured on the bearing housing for anti-friction bearings shall be in accordance with the Hydraulic Institute standards.

For sleeve bearings, the acceptable limits of vibration measured on the shaft at the sleeve bearing shall be 3 mils maximum."


 FLUOR DANIEL		U.S. DEPARTMENT OF ENERGY HANFORD WASTE VITRIFICATION PLANT		DESIGN CHANGE NOTICE		
DESCRIPTION OF CHANGE Revision of acceptable vibration limits for pumps.				BASE DOC. NO. B-595-C-A160-15145 SHT/PG. 7 REV. 1		
				DISCIPLINE: Mechanical		
PREPARED BY: D. G. LaBounty		DATE: 25Apr94		DCN - 0184	REV 0	PAGE 3
DISCIPLINE ENGINEER: D. G. LaBounty		DATE: 25Apr94				

2.2.5 Vibration

9513358.0500

Delete the third sentence beginning with "Peak-to-peak limits ..." including the table following, and replace with:

"The acceptable peak-to-peak vibration limits measured on the bearing housing for anti-friction bearings shall be in accordance with Hydraulic Institute standards."


 FLUOR DANIEL		U.S. DEPARTMENT OF ENERGY HANFORD WASTE VITRIFICATION PLANT		DESIGN CHANGE NOTICE	
DESCRIPTION OF CHANGE Revision of acceptable vibration limits for pumps.				BASE DOC. NO. B-595-C-A160-15540 SHT/PG. 9 REV. 1	
				DISCIPLINE: Mechanical	
				DCN - 0184	
PREPARED BY: D. G. LaBounty		DATE: 25Apr94		REV	PAGE
DISCIPLINE ENGINEER: D. G. LaBounty		DATE: 25Apr94		0	4

2.2.5 Vibration

9513358.0501

Delete the third sentence beginning with "Peak-to-peak limits ..." including the table following, and replace with:

"The acceptable peak-to-peak vibration limits measured on the bearing housing for anti-friction bearings shall be in accordance with the Hydraulic Institute standards."

 FLUOR DANIEL		U.S. DEPARTMENT OF ENERGY HANFORD WASTE VITRIFICATION PLANT		DESIGN CHANGE NOTICE	
DESCRIPTION OF CHANGE Revision of acceptable vibration limits for pumps.				BASE DOC. NO. B-595-C-A160- 15541	
				SHT/PG. 7 REV. 1	
				DISCIPLINE: Mechanical	
PREPARED BY: D. G. LaBounty		DATE: 25Apr94		DCN - 0184	REV 0
DISCIPLINE ENGINEER: D. G. LaBounty		DATE: 25Apr94			
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